

Covering lacquers

General instructions

The covering lacquers in general are being put onto the parts by using a suitable brush. After the lacquer has dried at room temperature the parts are ready for further treatments like gold plating, rhodium plating etc. The differences between our blue and red covering lacquers are as follows:

Red covering lacquer

This lacquer is only suitable for parts that are being electroplated by baths that do not require heating like for example our Rhodium baths. After the parts have been coated by this lacquer the parts have to be dried for 4 hours before you can start with further treatments.

<u>Quantity:</u>	<u>Article code:</u>
100 g	86943000
1 kg	86900134

Blue covering lacquer

This lacquer is also suitable for parts that are being electroplated by baths that do require heating like for example our Colour gold bath FG 200. After parts have been coated by this lacquer they have to be dried for at least 24 hours before you can start further treatments. It is essential to make sure that the covering lacquer is fully dried before you start electroplating. If the surface to be coated by the Blue covering lacquer is relatively large or the applied covering lacquer layer is relatively thick it can take up to 48 hours before the Blue covering lacquer is fully dry. Please note that once you have started electroplating the blue lacquer stays on your parts only for 5 minutes.

<u>Quantity:</u>	<u>Article code:</u>
100 g	81010568
1 kg	81010567

To remove the dried lacquer and to dilute the lacquer if it get dry during working you need our Thinner for covering lacquer.

<u>Quantity:</u>	<u>Article code:</u>
1 litre	86943180

Details of our product and processes are based on intensive research and technical experience.

We impart this information in good faith and reserve the right to make technical changes in the course of product development.

This in no way excludes the user from reading the instructions provided before using the product at his own risk.

Our technical service team of Heimerle + Meule Werk II is available at any time to respond to additional queries or to offer expert advice.

We would have pleasure in informing you about our further range of products.