

## Electrolytic degreasing salt - Type A

### Range of Application

Cyanide-free degreaser for electrolytic degreasing of metal items.

### Delivery form

Salt 1 unit 80 g (for 1 L Bad)  
from 1 kg

### Bath Preparation

Dissolve 60-80 g of degreasing salt in one litre of luke-warm water (approx. 30°C).

### Operating Conditions:

Anode material	stainless steel
Anode-/cathode surface:	2:1
Tank material:	PPH, or stainless steel
Bad filtration:	not required
Agitation:	not required
Voltage:	6-8V
Bad temperature:	20-25°C (room temp.)
time:	approx. 30 Secs.
Current density:	5-15 A/dm <sup>2</sup>

### Remarks

Degreaser type A is also suited for anodic degreasing of steel. If treatment time is exceeding, the items come out with a film on their surface which can be removed only by polishing

### Regeneration

The degreasing bath cannot be regenerated. Depending on the frequency of use, the solution should be renewed once weekly, or once every month

### Trouble Shooting

Waste-water treatment is required prior to draining the watery solution. Follow the regulations of your Local Water Board.

The degreasing salt consists of (less than 5%) alkali-hydroxide, silicates, and complexing agents.

GGVE/GGVS 8 41 B  
UN-Nr.: 1823

### Storage

Keep in tightly closed containers, in a dry place.