



PROCAD

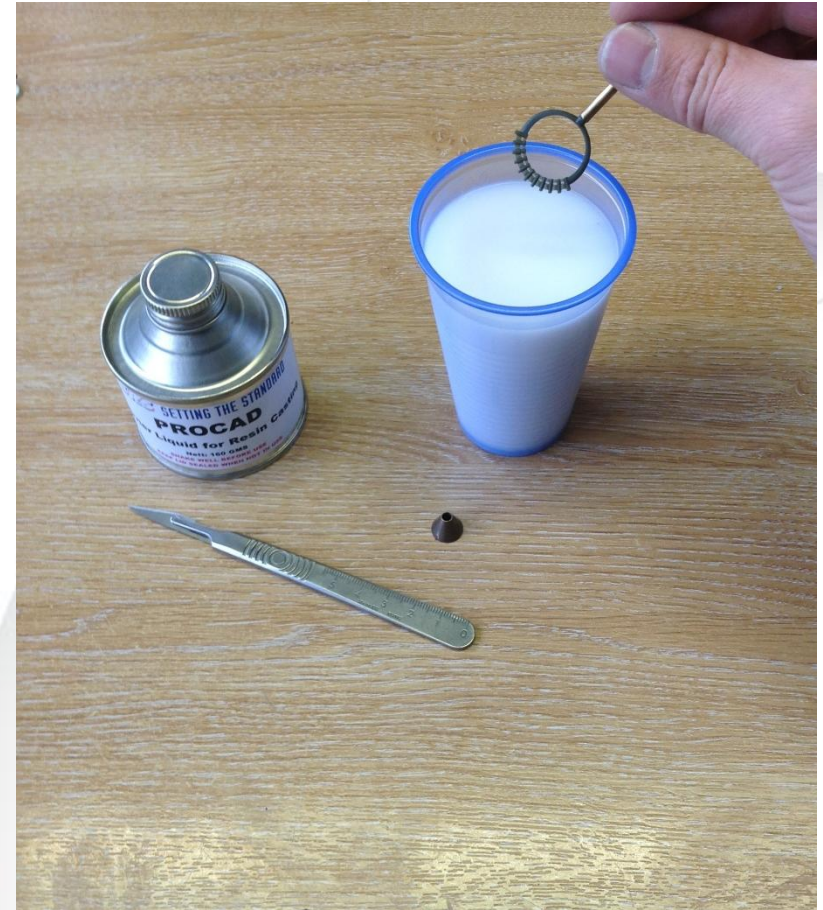
Barrier Liquid for Cad/Resin
Rubber Mould making & Direct
Casting



PROCAD

Rubber Mould Making

First dip the Cad/Resin Piece 1-2 times

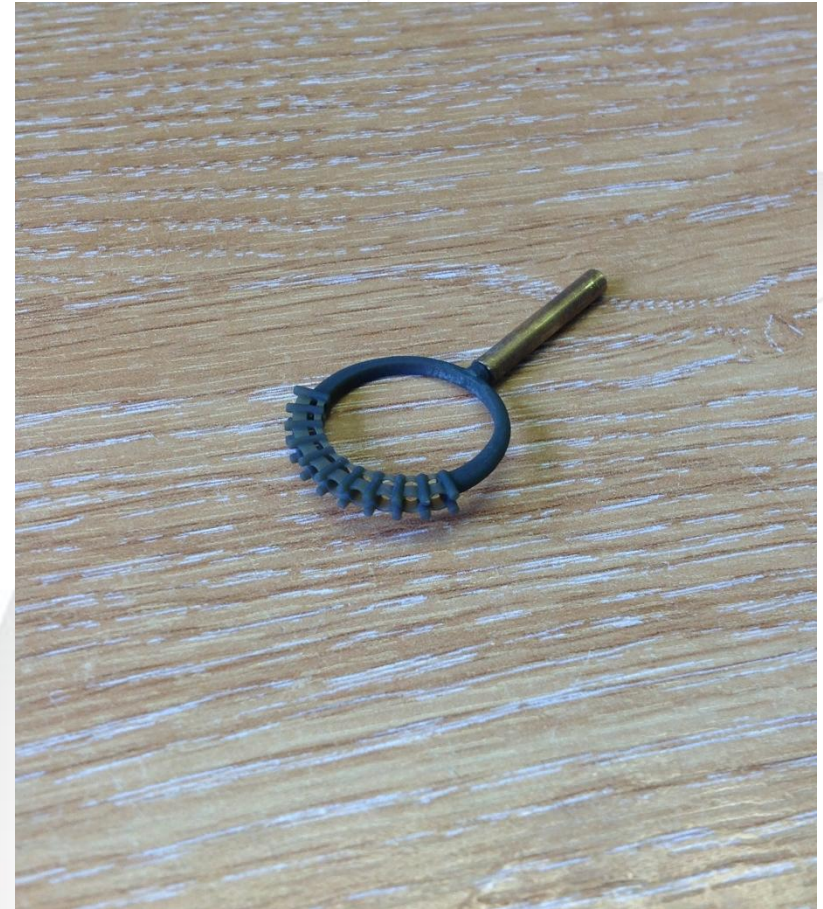




PROCAD

Rubber Mould Making

First dip the Cad/Resin Piece 1-2 times
Once dipped the Procad will take 5-10 seconds to dry. This will form a barrier between the Cad/Resin design and the silicone rubber without impairing the surface. Ensure there is no build up of Procad in fine filigree parts or stone settings.





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seconds to dry.

This will form a barrier between the
Cad/Resin design and the silicone rubber
without impairing the surface. Ensure there
is no build up of Procad in fine filigree parts
or stone settings.

Vulcanise using your normal process (75°C
for 15 mins per 6mm thickness)

Once vulcanised for the correct time cut
the mould as normal





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Vulcanise using your normal processes
(75°C for 15 mins per 6mm thickness)
Once vulcanised for the correct time cut the mould as normal
Once cut inject your desired wax





PROCAD Direct Casting

Procad was developed to integrate into your casting process.

Procad creates a barrier around the resin piece/pattern preventing migration of the resin into the investment powder.

Procad combined with Cadcast investment powder helps with the removal of the Cad/Resin ashes and gases from the mould.





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Direct Casting

Procad was developed to integrate into your casting process. Procad combined with Cadcast investment powder helps with the removal of the Cad/Resin ashes and gases from the mould.

Dip your design 8-10 times to fully coat your design. Ensure not to allow a build up of the Procad in fine filigree and recesses for stone settings





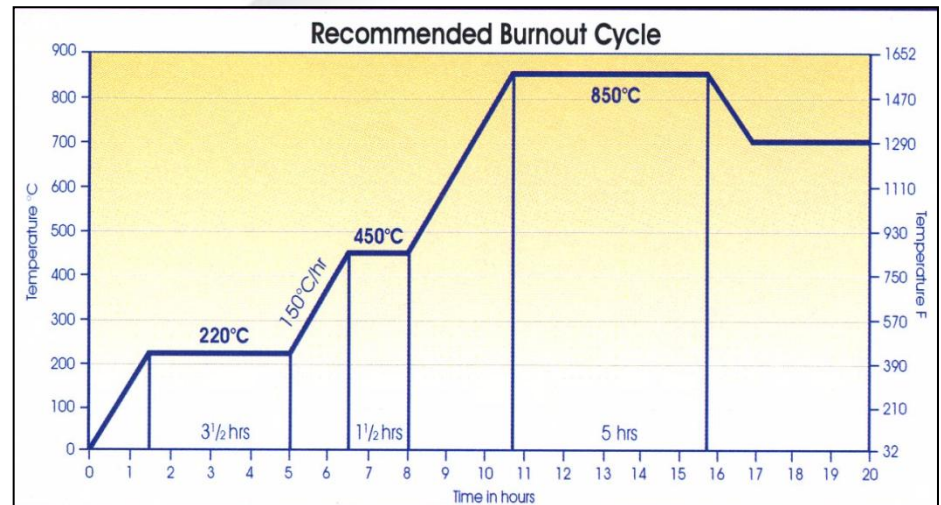
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Direct Casting

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Procad barrier liquid and Cadcast investment powder should be used in conjunction with SRS recommended Cadcast burnout cycle.





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Procad barrier liquid and Cadcast investment powder should be used in conjunction with SRS recommended Cadcast burnout cycle.

The casting produced using this process, produces a finer surface finish and consistently better casting result on most Cad/Resin Manufacturers.

