Safety Data Sheet dated 25/1/2013, version 1

1. IDENTIFICATION OF THE PRODUCT AND OF THE COMPANY

Trade name: NI1811-03

Product type and use: Non ferr

Company:

Non ferrous alloy for jewellery manufacturing industry

LEGOR GROUP S.p.A. Via del Lavoro, 1 36050 Bressanvido (VI)

Italy

Emergency telephone number of the company and/or of an authorised advisory centre:

LEGOR GROUP S.p.A.

tel. +39 0444 467911 fax +39 0444 660677

Centro Antiveleni Ospedale di Niguarda "Ca Grande" Piazza Ospedale Maggiore 3 20162 Milano

Telephone: +39 (0) 2/66 10 10 29 Telefax: +39 (0) 2/64 44 27 68

Italiano (French, English)

(24-hour-service)

2. HAZARDS IDENTIFICATION

No specific hazards are encountered under normal product use.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components within the meaning of EEC directive 67/548 and CLP regulation and related classification:

69 % Copper

CAS: 7440-50-8, EC: 231-159-6

substance with a Community workplace exposure limit

19 % Nickel

Index number: 028-002-00-7, CAS: 7440-02-0, EC: 231-111-4

Carc. Cat. 3,T,Xi; R40-43-48/23

4. FIRST AID MEASURES

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

Wash immediately with water for at least 10 minutes.

In case of Ingestion:

Induce vomiting. SEEK A MEDICAL EXAMINATION IMMEDIATELY and present the safety-data sheet.

AP002-79/1

Page n. 1 of 5

A suspension of activated charcoal in water, or liquid paraffin may be administered.

In case of Inhalation:

Ventilate the premises. The patient is to be removed immediately from the contaminated premises and made to rest in a well ventilated area. Should the patient feel unwell, OBTAIN MEDICAL ATTENTION.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:

Water.

Extinguishers not to be used:

None in particular.

Risks arising from combustion:

Avoid inhaling the fumes.

Protective equipment:

Use protection for the respiratory tract.

6. ACCIDENTAL RELEASE MEASURES

Measures for personal safety:

Use gloves and protective clothing.

Environmental measures:

Limit leakages with earth or sand.

If the product has escaped into a water course, into the drainage system, or has contaminated the ground or vegetation, notify the competent authorities.

Cleaning methods:

If the product is in a liquid form, stop it from entering the drainage system.

Recover the product for re-use if possible, or for elimination. The product might, where appropriate, be absorbed by inert material.

After the product has been recovered, rinse the area and materials involved with water.

7. HANDLING AND STORAGE

Handling precautions:

Avoid contact and inhalation of the vapours. See, too, paragraph 8 below.

Do not eat or drink while working.

Incompatible materials:

None in particular.

Storage conditions:

Instructions as regards storage premises:

Adequately ventilated premises.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Precautionary measures:

Give adequate ventilation to the premises where the product is stored and/or handled.

Respiratory protection:

Not needed for normal use.

Protection for hands:

Not needed for normal use.

Eye protection:

Not needed for normal use.

Protection for skin:

No special precaution must be adopted for normal use.

AP002-79/1

Page n. 2 of 5

Exposure limit(s) (ACGIH):

Copper

TLV TWA: 0.2mg/m³ (Fumes); 1 mg/m³ (Dust. Mist) TLV STEL: 2mg/m³ (Dust. Mist)

Nickel

TLV TWA: 1,5 mg/m3 (ACGIH 2001)

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and colour: White-grey grained alloy

Odourless pH: Odourless

Melting point / freezing point: 1100-1300 ℃ Initial boiling point and boiling range: n.d.

Flash point:

Solid/gas flammability:
Autoignition temperature:
Explosive properties:
Oxidizing properties:

Vapour pressure:

n.a. °C
n.a.
n.a.
n.a.

Relative density: 7.5-8.5 g/cm³
Solubility in water: Unsoluble in water
Solubility in oil: \tUnsoluble in organic solvents

Partition c. (n-octanol/H2O): N.A. Vapour density: N.A.

10. STABILITY AND REACTIVITY

Conditions to avoid:

Stable under normal conditions.

Substances to avoid:

Reacts with strong mineral acids, leading to complete solubilization and flammable gas generation (Hydrogen).

Hazardous decomposition products:

None.

11. TOXICOLOGICAL INFORMATION

There is no toxicological data available on the mixture. Consider the individual concentration of each component to assess toxicological effects resulting from exposure to the mixture.

Toxicological information on main components of the mixture:

NI1811-03

No specific risks can be referred to the solid state. Hazardous properties cannot be excluded but are unlikely when the product is handled appropriately. The product should be handled with the care usual when dealing chemicals. Fumes or fine dusts may cause irritation to the respiratory system, cough, headache, nausea, fever and cause sensitization by inhalation and skin contact.

Copper

TLV-TWA: 0.2mg/m³

Nickel

TLV-TWA: 1.5 mg/m3 (ACGIH 2001).

ACUTE

AP002-79/1

Page n. 3 of 5

Ingestion: No problems recognized. Nickel metal has a low oral toxicity, oral rat

LD50>90000mg/kgBW.

Inhalation: Nickel dust may cause respiratory irritation. Skin contact: No problems have been recognized.

CHRONIC

Inhalation: international agency for Research on Cancer concluded (1989) that nickel is possibly carcinogenic to humans. DGX1 of the EEC has now classified nickel metal as a Category 3 carcinogen by the inhalation route. This conclusion is based upon the epidemiological accounts of respiratory cancer with now obsolete methods of nickel refining where exposure was to nickel compounds.

Studies of workers exposed to nickel powder and to dust and fume generated in the production of nickel alloys and of stainless steel have not indicated a respiratory cancer hazard.

Skin contact: Repeated skin contact with metallic nickel can cause nickel sensitivity resulting in skin allergy.

12. ECOLOGICAL INFORMATION

Adopt good working practices, so that the product is not released into the environment.

13. DISPOSAL CONSIDERATIONS

Recover if possible. In so doing, comply with the local and national regulations currently in force.

14. TRANSPORT INFORMATION

Not classified as dangerous in the meaning of transport regulations.

ADR-UN number: Not dangerous

ADR-Class: Not dangerous for transportation Rail (RID): Not dangerous for transportation IATA-Class: Not dangerous for transportation IMDG-Class: Not dangerous for transportation

15. REGULATORY INFORMATION

Dir. 67/548/EEC (Classification, packaging and labelling of dangerous substances). Dir. 99/45/EEC (Classification, packaging and labelling of dangerous preparations). Dir. 98/24/EC (Risks related to chemical agents at work). Dir. 2000/39/EC (Occupational exposure limit values); Dir. 2006/8/CE. Regulation (CE) n. 1907/2006 (REACH), Regulation (CE) n.1272/2008 (CLP) (Annex VI), Regulation (CE) n.790/2009.

The preparation should not be considered as dangerous accordingly to dir. 1999/45/EC.

Where applicable, refer to the following regulatory provisions:

Directive 82/501/EEC ('Activities linked to risks of serious accidents') and subsequent amendments. Regulation (EC) nr 648/2004 (detergents).

16. OTHER INFORMATION

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

ACGIH - Threshold Limit Values - 2004 edition

AP002-79/1

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.